

METHOD OF MANUFACTURING PIPING HAVING JOINING PORTION

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ABSTRACT OF THE DISCLOSURE

10 An arbitrary position of a pipe is clamped and a
connector is engaged with the pipe. Then, an end portion
of the pipe is expanded with a tool such as a diameter
expanding punch so as to caulk the pipe to the connector
from inside. As a pipe fluctuation-absorbing portion,
which is a relief space of pipe material, is provided in
a portion of an inner face of the connector, when the
15 diameter-expanding portion is formed, an excess pipe
material is absorbed there and the length of the pipe is
reduced and adjusted to an appropriate value. A portion
in which the pipe fluctuation-absorbing portion is formed
is not limited to a forward end portion of the pipe but
20 it may be formed on an inner face of the connector
corresponding to an intermediate portion.